



**COMMONWEALTH OF PENNSYLVANIA  
DEPARTMENT OF ENVIRONMENTAL PROTECTION  
AIR QUALITY PROGRAM**

**STATE ONLY NATURAL MINOR OPERATING PERMIT**

Issue Date: September 9, 2024

Effective Date: September 9, 2024

Expiration Date: September 8, 2029

In accordance with the provisions of the Air Pollution Control Act, the Act of January 8, 1960, P.L. 2119, as amended, and 25 Pa. Code Chapter 127, the Owner, [and Operator if noted] (hereinafter referred to as permittee) identified below is authorized by the Department of Environmental Protection (Department) to operate the air emission source(s) more fully described in this permit. This Facility is subject to all terms and conditions specified in this permit. Nothing in this permit relieves the permittee from its obligations to comply with all applicable Federal, State and Local laws and regulations.

The regulatory or statutory authority for each permit condition is set forth in brackets. All terms and conditions in this permit are federally enforceable unless otherwise designated.

**State Only Permit No: 41-00052**

Natural Minor

Federal Tax Id - Plant Code: 24-0649400-21

**Owner Information**

Name: HEIDELBERG MATERIALS NE LLC

Mailing Address: 7660 IMPERIAL WAY  
ALLENTOWN, PA 18195-1040

**Plant Information**

Plant: HEIDELBERG MATERIALS NE LLC/PINE CREEK QUARRY

Location: 41 Lycoming County 41925 Limestone Township

SIC Code: 1422 Mining - Crushed And Broken Limestone

**Responsible Official**

Name: MARK E KENDRICK

Title: VP

Phone: (610) 366 - 4627

Email: mark.kendrick@lehighhanson.com

**Permit Contact Person**

Name: KATIE J MURRAY

Title: ENVIRONMENTAL MGR

Phone: (610) 366 - 4819

Email: katie.murray@heidelbergmaterials.com

[Signature] \_\_\_\_\_

*MUHAMMAD Q. ZAMAN, ENVIRONMENTAL PROGRAM MANAGER, NORTHCENTRAL REGION*



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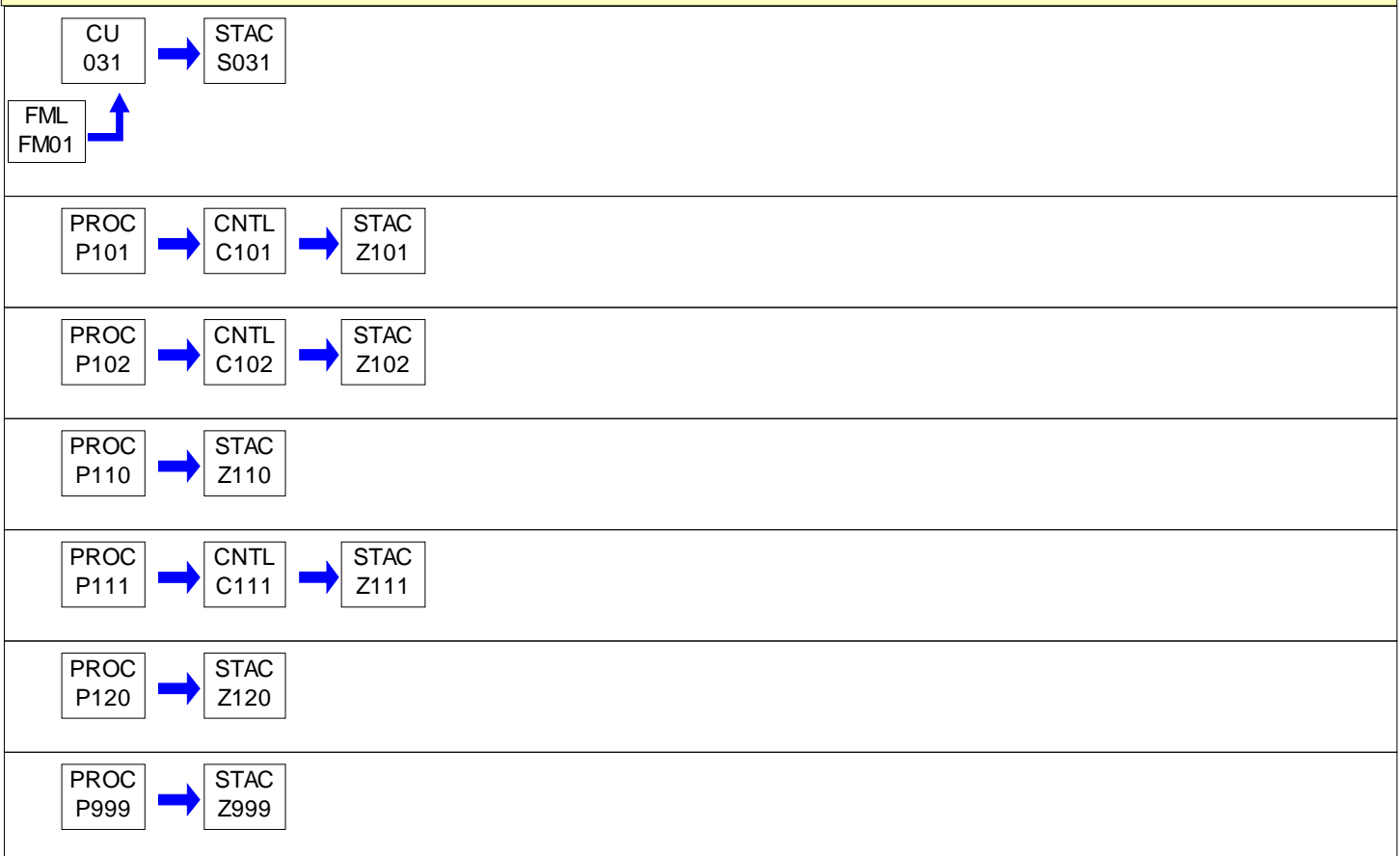
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031	SPACE HEATERS		
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P110	VSI CRUSHER		
P111	NON-CRUSHER EQUIPMENT		
P120	PARTS WASHER		
P999	HAUL ROADS		
C101	WATER SPRAY SYSTEM		
C102	WATER SPRAY SYSTEM		
C111	WATER SPRAY SYSTEM		
FM01	FUEL OIL TANK		
S031	SPACE HEATER STACK		
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Z102	CRUSHER EMISSIONS		
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Z111	FUGITIVE EMISSIONS		
Z120	PARTS WASHER EMISSIONS		
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**PERMIT MAPS**

**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

**#002 [25 Pa. Code § 127.446]****Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

**#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]****Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

**#004 [25 Pa. Code § 127.703]****Operating Permit Fees under Subchapter I.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
- (1) For a synthetic minor facility, a fee equal to:
- (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
  - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
  - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.

**SECTION B. General State Only Requirements**

(2) For a facility that is not a synthetic minor, a fee equal to:

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]****Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

**#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]****Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

**#007 [25 Pa. Code §§ 127.441 & 127.444]****Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

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- (1) Enforcement action
- (2) Permit termination, revocation and reissuance or modification
- (3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

**#008 [25 Pa. Code § 127.441]****Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

**#009 [25 Pa. Code §§ 127.442(a) & 127.461]****Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

**#010 [25 Pa. Code § 127.461]****Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

- (1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.
- (2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.
- (3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.
- (4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

**#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]****Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

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(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#012 [25 Pa. Code § 127.441]****Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

**#013 [25 Pa. Code § 127.449]****De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO<sub>x</sub> from a single source during the term of the permit and 5 tons of NO<sub>x</sub> at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM<sub>10</sub> from a single source during the term of the permit and 3.0 tons of PM<sub>10</sub> at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:



**SECTION B. General State Only Requirements**

- (1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.
  - (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
  - (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
  - (4) Space heaters which heat by direct heat transfer.
  - (5) Laboratory equipment used exclusively for chemical or physical analysis.
  - (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
  - (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
  - (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

**#014 [25 Pa. Code § 127.3]****Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)

**SECTION B. General State Only Requirements**

(6) Section 127.462 (relating to minor operating permit modifications)

(7) Subchapter H (relating to general plan approvals and general operating permits)

**#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

(a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).

(b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

**#016 [25 Pa. Code § 127.36]****Health Risk-based Emission Standards and Operating Practice Requirements.**

(a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].

(b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

**#017 [25 Pa. Code § 121.9]****Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

**#018 [25 Pa. Code §§ 127.402(d) & 127.442]****Reporting Requirements.**

(a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.

(b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.

(c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:

Regional Air Program Manager  
PA Department of Environmental Protection  
(At the address given in the permit transmittal letter, or otherwise notified)

(d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.

(e) Any records, reports or information submitted to the Department shall be available to the public except for such

**SECTION B. General State Only Requirements**

records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

**#020 [25 Pa. Code §§ 127.441(c) and 135.5]****Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

**#021 [25 Pa. Code § 127.441(a)]****Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

**#022 [25 Pa. Code § 127.447]****Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**SECTION B. General State Only Requirements****#023 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

**#024 [25 Pa. Code §135.4]****Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

(a) No person may permit the emission into the outdoor atmosphere of fugitive air contaminants from a source other than the following:

- (1) Construction or demolition of buildings or structures.
- (2) Grading, paving and maintenance of roads and streets.
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets.
- (4) Clearing of land.
- (5) Stockpiling of materials.
- (6) Open burning operations.
- (7) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (i) The emissions are of minor significance with respect to causing air pollution.
  - (ii) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

**# 002 [25 Pa. Code §123.2]****Fugitive particulate matter**

No person may permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified above in Condition #001 (a)(1) - (7) if the emissions are visible at the point the emissions pass outside the person's property.

**# 003 [25 Pa. Code §123.31]****Limitations**

No person may permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

**# 004 [25 Pa. Code §123.41]****Limitations**

No person may permit the emission into the outdoor atmosphere of visible air contaminants in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

**# 005 [25 Pa. Code §123.42]****Exceptions**

The emission limitations of 25 Pa. Code Section 123.41 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations;
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions;
- (3) The emission results from sources specified in 25 Pa. Code Section 123.1(a)(1)-(9).

**II. TESTING REQUIREMENTS.****# 006 [25 Pa. Code §139.1]****Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on such source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

**# 007 [25 Pa. Code §139.11]****General requirements.**

(a) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

**SECTION C. Site Level Requirements**

(b) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

- (1) A thorough source description, including a description of any air cleaning devices and the flue.
- (2) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature and other conditions which may effect emissions from the process.
- (3) The location of sampling ports.
- (4) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO<sub>2</sub>, O<sub>2</sub> and N<sub>2</sub>), static and barometric pressures.
- (5) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (6) Laboratory procedures and results.
- (7) Calculated results.

**III. MONITORING REQUIREMENTS.****# 008 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified, to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall conduct a weekly inspection of the facility during daylight hours while the facility is operating to detect visible emissions, visible fugitive emissions and malodorous air emissions. Weekly inspections are necessary to determine:

- (1) the presence of visible emissions,
- (2) the presence of visible fugitive emissions,
- (3) the presence of malodors beyond the boundaries of the facility.

(b) All detected visible emissions or visible fugitive emissions shall be reported to the manager of the facility.

**IV. RECORDKEEPING REQUIREMENTS.****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall maintain a logbook of the weekly facility inspections performed. The logbook shall include the name of the company representative performing the weekly inspection, the date and time of inspections, any instances of exceedances of visible emissions limitations, visible fugitive emissions limitations and malodorous air emissions limitations, and the name of the manager informed if a potential exceedance is observed. The permittee shall also record the corrective action(s) taken to abate each recorded deviation to prevent future occurrences. These records shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

**# 011 [25 Pa. Code §135.5]****Recordkeeping**

Source owners or operators shall maintain and make available upon request by the Department records including computerized records that may be necessary to comply with 25 Pa. Code Section 135.3 (relating to reporting). These may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions. These records shall be retained for at least five years and shall be made available to the Department upon request.

**SECTION C. Site Level Requirements****V. REPORTING REQUIREMENTS.****# 012 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pennsylvania DEP is now accepting permit and authorization applications, as well as other documents and correspondence, electronically through DEP's Public Submission Page in Greenport. Access the web page below to submit documents: <https://greenport.pa.gov/ePermitPublicAccess/PublicSubmission/Home>. Documents currently submitted through other electronic means such as stack test reports, emission inventory, continuous emission monitoring reports, and asbestos notifications should continue to be submitted using the previously established systems.

**# 013 [25 Pa. Code §127.442]****Reporting requirements.**

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

**VI. WORK PRACTICE REQUIREMENTS.****# 014 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

For any source specified in 25 Pa. Code Section 123.1 subsection(s) (a)(1)-(7) or (a)(9), the permittee shall take all reasonable actions to prevent particulate matter from becoming airborne. These actions shall include, but not be limited to, the following:

**SECTION C. Site Level Requirements**

- (1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or the clearing of land.
- (2) Application of asphalt, oil, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts.
- (3) Paving and maintenance of roadways.
- (4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

**VII. ADDITIONAL REQUIREMENTS.****# 015 [25 Pa. Code §121.7]****Prohibition of air pollution.**

No person may permit air pollution as that term is defined in the act (The Air Pollution Control Act (35 P.S. Sections 4001-4015)).

**# 016 [25 Pa. Code §129.14]****Open burning operations**

No person may permit the open burning of material at this facility unless in accordance with 25 Pa. Code Section 129.14.

**VIII. COMPLIANCE CERTIFICATION.**

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**IX. COMPLIANCE SCHEDULE.**

No compliance milestones exist.

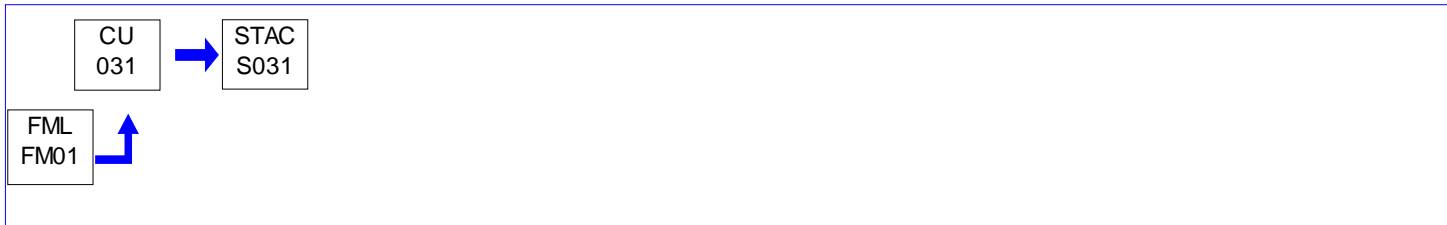


**SECTION D. Source Level Requirements**

Source ID: 031

Source Name: SPACE HEATERS

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

# 001 [25 Pa. Code §123.22]

**Combustion units**

The permittee shall not permit the emission of sulfur oxides, expressed as sulfur dioxide (SO<sub>2</sub>), into the outdoor atmosphere from each combustion unit incorporated in Source ID 031 in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

**Fuel Restriction(s).**

# 002 [25 Pa. Code §127.441]

**Operating permit terms and conditions.**

Each combustion unit incorporated in Source 031 shall be fired on either virgin #2 fuel oil or waste oil. The waste oil fired in each combustion unit of Source ID 031 shall come from the facilities vehicles or operations only.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

# 003 [25 Pa. Code §127.441]

**Operating permit terms and conditions.**

(a) The permittee shall keep records of the source of the waste oil generated on site that is combusted in each combustion unit incorporated in Source 031.

(b) All records generated pursuant to this condition shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

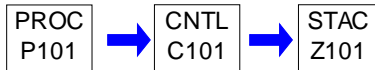
Source ID 031 consists of two (2) 0.09 million Btu per hour, Reznor, #2 fuel oil/waste oil-fired combustion units.

**SECTION D. Source Level Requirements**

Source ID: P101

Source Name: CRUSHERS

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.****# 001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4]****Subpart A - General Provisions****Address.**

The permittee shall submit of all requests, reports, applications, submittals and other communications required by the Standards of Performance must be made to both the Department of Environmental Protection and the Environmental Protection Agency. The Environmental Protection Agency copies may be sent to:

R3\_Air\_Apps\_and\_Notices@epa.gov

and

The Pennsylvania Department of Environmental Protection  
<https://greenport.pa.gov/ePermitPublicAccess/PublicSubmission/Home>

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VII. ADDITIONAL REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P101 consists of the following crushers:

(a) One (1) 30" x 42" Trio model CT3042 jaw crusher, 500 tons per hour

**SECTION D. Source Level Requirements**

(b) One (1) Svedela model S horizontal impact Crusher (Sandvic), 500 tons per hour

(c) One (1) 48" Telsmith cone Crusher, 250 tons per hour

(d) One (1) 30" x 30" Cedarapids Roll Crusher, 250 tons per hour

Any of the above equipment can be replaced without obtaining plan approval provided that the replacement equipment is of equal or smaller size as defined in Subpart 000 of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676, and provided that the replacement equipment is of equivalent design and function (i.e., an impact crusher may be replaced with an impact crusher, etc.).

**# 003 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

Any water spray dust suppression system spray nozzles shall be operated on any and all occasions that the source upon which they are installed is operated except in those instances where conditions are such that the operation of the sources without the simultaneous operation of the spray nozzles can take place without creating air contaminant emissions in excess of the limitations specified in, or established pursuant to, any applicable Department rule or regulation. If, however, the spray nozzles are incapable of operation due to weather conditions or any other reason, the source may not be operated.

**# 004 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

The Svedela model S horizontal impact crusher shall be equipped with water spray dust suppression system spray nozzles for the control of fugitive air contaminant emissions. The remainder of the sources identified in P101 shall be operated as wet equipment and/or process only washed stone and/or be equipped with water spray dust suppression system spray nozzles for the control of fugitive air contaminant emissions.

**# 005 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

If, at any time, the operation of any of the sources identified in Source ID P101 results in the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any application rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the permittee shall take immediate steps, including the installation of additional water spray dust suppression system spray nozzles, if necessary, to reduce the air contaminant emissions to within the applicable limitations.

**# 006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.670]**

**Subpart 000 - Standards of Performance for Nonmetallic Mineral Processing Plants**

**Applicability and designation of affected facility.**

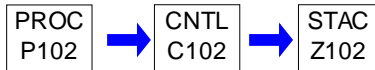
The 48" Telsmith cone crusher and 30"x42" Trio model 3042 jaw crusher are subject to Subpart 000 of the Federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676. The permittee shall comply with all applicable requirements of this Subpart as well as any other applicable Subpart of the Standards of Performance, including any recordkeeping and reporting requirements.

**SECTION D. Source Level Requirements**

Source ID: P102

Source Name: IMPACT CRUSHER

Source Capacity/Throughput:

**I. RESTRICTIONS.****Throughput Restriction(s).**

# 001 [25 Pa. Code §127.441]

**Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the impact crusher shall only process stone that has been pre-wetted in other process equipment in the existing facility.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.**

# 002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4]

**Subpart A - General Provisions****Address.**

The permittee shall submit of all requests, reports, applications, submittals and other communications required by the Standards of Performance must be made to both the Department of Environmental Protection and the Environmental Protection Agency. The Environmental Protection Agency copies may be sent to:

R3\_Air\_Apps\_and\_Notices@epa.gov

and

The Pennsylvania Department of Environmental Protection  
<https://greenport.pa.gov/ePermitPublicAccess/PublicSubmission/Home>

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P102 is a 150 ton per hour 45" Pulvomatic Model No. 45 CE impact crusher.

**# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the impact crusher shall be equipped with two water spray dust suppression system spray nozzles located at the discharge of the crusher. More nozzles may be installed without obtaining Department approval, but the two required herein may not be omitted or removed.

**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the water supply system for the two water spray dust suppression system spray nozzles at the crusher discharge shall be equipped with a filter to filter out particles which might clog the spray nozzles.

**# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Pursuant to the best available technology requirements of 25 Pa. Code Sections 127.1 and 127.12, the two water spray dust suppression system spray nozzles at the crusher discharge shall be operated on any and all occasions that the crusher is operated, except in those instances where conditions are such that the operation of the crusher without the concurrent operation of the spray nozzles can take place without creating air contaminant emissions in excess of the limitations specified in, or established pursuant to, any applicable Department rule or regulation. If, however, the spray nozzles are incapable of operation due to weather conditions or any other reason, the crusher may not be operated.

**# 007 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.670]****Subpart 000 - Standards of Performance for Nonmetallic Mineral Processing Plants****Applicability and designation of affected facility.**

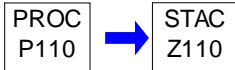
The Pulvomatic Model No. 45 CE impact crusher is subject to Subpart 000 of the Federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676. The permittee shall comply with all applicable requirements of this Subpart as well as any other applicable Subpart of the Standards of Performance, including any recordkeeping and reporting requirements.

**SECTION D. Source Level Requirements**

Source ID: P110

Source Name: VSI CRUSHER

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The total particulate matter emissions from Source ID P110 shall not exceed 1.05 tons in any 12 consecutive month period.

**# 002 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.672]****Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants  
Standard for particulate matter.**

The permittee shall comply with all applicable requirements as specified in 40 CFR Part 60 Section 60.672.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain records of the amount of material processed through Source ID P110 on a monthly basis.

(b) All records generated pursuant to this condition shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.****# 004 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4]****Subpart A - General Provisions****Address.**

The permittee shall submit of all requests, reports, applications, submittals and other communications required by the Standards of Performance must be made to both the Department of Environmental Protection and the Environmental Protection Agency. The Environmental Protection Agency copies may be sent to:

R3\_Air\_Apps\_and\_Notices@epa.gov

and

The Pennsylvania Department of Environmental Protection  
<https://greenport.pa.gov/ePermitPublicAccess/PublicSubmission/Home>

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Source ID P110 shall only be used to process washed (wet) stone.

**VII. ADDITIONAL REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P110 is a 200 Ton/hr Metso Model # Bar Mak MK II vertical shaft impactor crusher (tertiary crusher).

**# 007 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.670]****Subpart OOO - Standards of Performance for Nonmetallic Mineral Processing Plants****Applicability and designation of affected facility.**

Source ID P110 is subject to 40 CFR Part 60 Subpart OOO Sections 60.670 - 60.676. The permittee shall comply with all applicable requirements of this subpart.

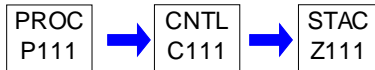


**SECTION D. Source Level Requirements**

Source ID: P111

Source Name: NON-CRUSHER EQUIPMENT

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.****# 001 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.4]****Subpart A - General Provisions****Address.**

The permittee shall submit of all requests, reports, applications, submittals and other communications required by the Standards of Performance must be made to both the Department of Environmental Protection and the Environmental Protection Agency. The Environmental Protection Agency copies may be sent to:

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and

The Pennsylvania Department of Environmental Protection  
<https://greenport.pa.gov/ePermitPublicAccess/PublicSubmission/Home>

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VII. ADDITIONAL REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source ID P111 shall be operated as wet equipment and/or process only washed stone and/or be equipped with water spray dust suppression system spray nozzles for the control of fugitive air contaminant emissions.

**SECTION D. Source Level Requirements****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The facility is a limestone crushing plant consisting of crushers (P101, P102, and P110) and the following additional equipment (P111):

- (a) One (1) Seco type F 5' x 14' double deck screen, 100 tons per hour
- (b) One (1) Seco type 5' x 12' single deck screen, 500 tons per hour (each)
- (c) Four (4) Simplicity 5' x 12' triple deck screens, 250 tons per hour (each)
- (d) Two (2) 40 x 30 Greystone log washers, 250 tons per hour (each)
- (e) One (1) Greystone coarse material washer, 300 tons per hour
- (f) One (1) Classifier and sand screw, 100 tons per hour
- (g) One (1) 30" x 130' conveyer, 100 tons per hour (C-1)
- (h) One (1) 36" x 127' conveyer, 500 tons per hour (C-2)
- (i) One (1) 18" x 107' conveyer, 200 tons per hour (C-3)
- (j) One (1) 30" x 135' conveyer, 500 tons per hour (C-4)
- (k) One (1) 24" x 82' conveyer, 300 tons per hour (C-5)
- (l) One (1) 24" x 145' conveyer, 500 tons per hour (C-6)
- (m) One (1) 24" x 112' conveyer, 100 tons per hour (C-7)
- (n) One (1) 24" x 15' conveyer, 100 tons per hour (C-10)
- (o) One (1) 30" x 18' conveyer, 100 tons per hour (C-11)
- (p) One (1) 24" x 16' conveyer, 100 tons per hour (C-12)
- (q) One (1) 20" x 48' conveyer, 100 tons per hour (C-13)
- (r) One (1) 30" x 51' conveyer, 100 tons per hour (C-14)
- (s) One (1) 24" x 25' conveyer, 100 tons per hour (C-15)
- (t) One (1) 24" x 30' wet conveyer, 500 tons per hour (C-16)
- (u) One (1) 24" x 80' wet conveyer, 300 tons per hour (C-17)
- (v) One (1) 30" x 83' wet conveyer, 100 tons per hour (C-18)

Source ID P111 processes washed (wet) stone.

Any of the above equipment can be replaced without obtaining plan approval provided that the replacement equipment is of equal or smaller size as defined in Subpart 000 of the federal Standards of Performance for New Stationary Sources, 40 CFR 60.670 60.676, and provided that the replacement equipment is of equivalent design and function (i.e., an impact crusher may be replaced with an impact crusher, etc.).

**SECTION D. Source Level Requirements****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

If, at any time, the operation of any of the sources identified as Source ID P111 results in the emission of air contaminants in excess of the limitations specified in, or established pursuant to, any application rule or regulation contained in Article III of the Rules and Regulations of the Department of Environmental Protection, the permittee shall take immediate steps, including the installation of additional water spray dust suppression system spray nozzles, if necessary, to reduce the air contaminant emissions to within the applicable limitations.

**# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Any water spray dust suppression system spray nozzles shall be operated on any and all occasions that the source upon which they are installed is operated except in those instances where conditions are such that the operation of the source without the simultaneous operation of the spray nozzles can take place without creating air contaminant emissions in excess of the limitations specified in, or established pursuant to, any applicable Department rule or regulation. If, however, the spray nozzles are incapable of operation due to weather conditions or any other reason, the source may not be operated.

**# 006 [40 CFR Part 60 Standards of Performance for New Stationary Sources §40 CFR 60.670]****Subpart 000 - Standards of Performance for Nonmetallic Mineral Processing Plants****Applicability and designation of affected facility.**

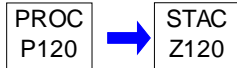
The Seco 5' x 12' single deck screen, Seco type F 5' x 14' double deck screen, Two Simplicity 5' x 12' triple deck screens, and Two Simplicity 5' x 12' triple deck screens are subject to Subpart 000 of the Federal Standards of Performance for New Stationary Sources, 40 CFR 60.670-60.676. The permittee shall comply with all applicable requirements of this Subpart as well as any other applicable Subpart of the Standards of Performance, including any recordkeeping and reporting requirements.

**SECTION D. Source Level Requirements**

Source ID: P120

Source Name: PARTS WASHER

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall keep records of the amount of ZEP DYNA 143 solvent used each month in Source ID P120.

(b) All records generated pursuant to this condition shall be retained for a minimum of five (5) years and shall be made available to the Department upon request.

**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall keep records of Certified Product Data Sheets (CPDSs) or Material Safety Data Sheets (MSDSs) that identify the hazardous material content of Source P120.

**# 003 [25 Pa. Code §129.63]****Degreasing operations**

The permittee shall maintain for a minimum of five years and present to the Department upon request the following information:

- (1) The name and address of the solvent supplier,
- (2) The type of solvent including the product or vendor identification number,
- (3) The vapor pressure of the solvent measured in mm of Hg at 68 degrees F.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.****# 004 [25 Pa. Code §129.63]****Degreasing operations**

Source ID P120 shall have the following:

(1) A freeboard ratio of greater than 0.50.

(2) A permanent conspicuous label summarizing these operating requirements:

-Waste solvent shall be collected and stored in a closed container. The closed container may contain a device that allows pressure relief, but does not allow liquid solvent to drip from the container.

-Flushing of Parts using a flexible hose or other flushing device shall be performed only within the cold cleaning machine. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.

-Sponges, fabric, wood, leather, paper products, and other absorbent materials may not be cleaned in the cold cleaning machine.

-Air agitated solvent baths may not be used.

-Spills during solvent transfer and use of cold cleaning machine shall be cleaned up immediately.

(3) Equipped with a cover that shall be closed at all times except during the cleaning of parts or the addition or removal of solvent.

**# 005 [25 Pa. Code §129.63]****Degreasing operations**

a) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining.

(b) During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the cold cleaning machine.

(c) Work area fans should be located and positioned so that they do not blow across the opening of the degreaser unit.

**VII. ADDITIONAL REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**Source ID P120 consists of one (1) R&D Fountain Industries, model E3000 degreasing unit having a capacity of 15 gallons and a vapor-liquid interfacial area of 6 ft<sup>2</sup>.**# 007 [25 Pa. Code §129.63]****Degreasing operations**

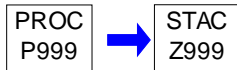
The vapor pressure of the VOC containing solvent used in Source ID P120 shall be less than 1.0 millimeter of mercury (mm Hg) measured at 20 degrees Celsius (68 degrees Fahrenheit).

**SECTION D. Source Level Requirements**

Source ID: P999

Source Name: HAUL ROADS

Source Capacity/Throughput:

**I. RESTRICTIONS.**

No additional requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

An operable water truck equipped with a pressurized spray bar and a pressurized spray gun or hose connection shall be kept on site and filled with water at all times during plant operation. The water truck shall be used, as needed, for the prevention and control of fugitive air contaminants emissions from roadways, stockpiles, truck loading activities, etc. The haul roads shall be saturated to the point where the facility is in compliance with 25 Pa. Code Sections 123.1 and 123.2.

**VII. ADDITIONAL REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source P999 consists of a 0.9 mile unpaved site haul road.



**SECTION E. Source Group Restrictions.**



## SECTION F. Alternative Operation Requirements.

No Alternative Operations exist for this State Only facility.



**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.

**SECTION H. Miscellaneous.**

The following sources are considered to be insignificant emission sources and have been determined to be exempt from permit requirements. However, this determination does not exempt the sources from compliance with all applicable air quality regulations specified in 25 Pa. Code Chapters 121-145:

**Heating**

- a) One small portable space heater

**Storage Tanks less than 2,000 gallons**

- c) 550 gallon steel double walled, gasoline fuel
- d) 1,000 gallon steel double wall, diesel fuel
- e) 275 gallon single wall, heating oil fuel
- f) 275 gallon single wall, heating oil fuel
- g) 1,000 gallon single wall, used oil
- h) 500 gallon hydraulic oil
- i) 500 gallon motor oil
- j) 500 gallon used oil
- k) 275 gallon transmission oil
- l) 275 gallon 50W oil
- m) 250 gallon double wall (formally used for diesel fuel)
- n) 2,000 gallon single wall (formerly used for No2 diesel)

**Storage Tanks greater than 2,000 gallons**

- o) 12,000 gallon diesel

The permittee shall not store any liquid containing volatile organic compounds (VOC) with a vapor pressure greater than 1.5 psia (10.5 kilopascals) under actual storage conditions in any storage tank greater than 2,000 gallons unless the tank is equipped with pressure relief valves which are maintained in good operating condition and which are set to release at no less than 0.7 psig of pressure or 0.3 psig of vacuum, or the highest possible pressure and vacuum in accordance with state or local fire codes or the National Fire Prevention Association guidelines or other national consensus standards acceptable to the Department.



\*\*\*\*\* End of Report \*\*\*\*\*

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